

Work Order ID 71280

Monday, June 27, 2011 8:43:15 AM



Page 1

Item ID: Center Instrument Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Center Instrument Panel

Start Date: 6/27/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

cut as per ORD file

BILL-27

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

all w/c of Creg'd

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

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Stop



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Start Date: 6/27/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Pc/6/27

n/6/27

u u-06-27

Picklist Print

Monday, June 27, 2011 8:43:12 AM

Page 1

Work Order ID: 71280



Parent Item: Center Instrument Panel



Parent Item Name: Center Instrument Panel

Start Date: 6/27/2011

Required Date: 6/27/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: revA 11.01.19 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	98.0000	1.56	1.56			



6061-T6 .125 Sheet



1311-6-27

Location

Loc Qty

Loc Code

MAT021

98

113608

84.5

116700

13.5

116700

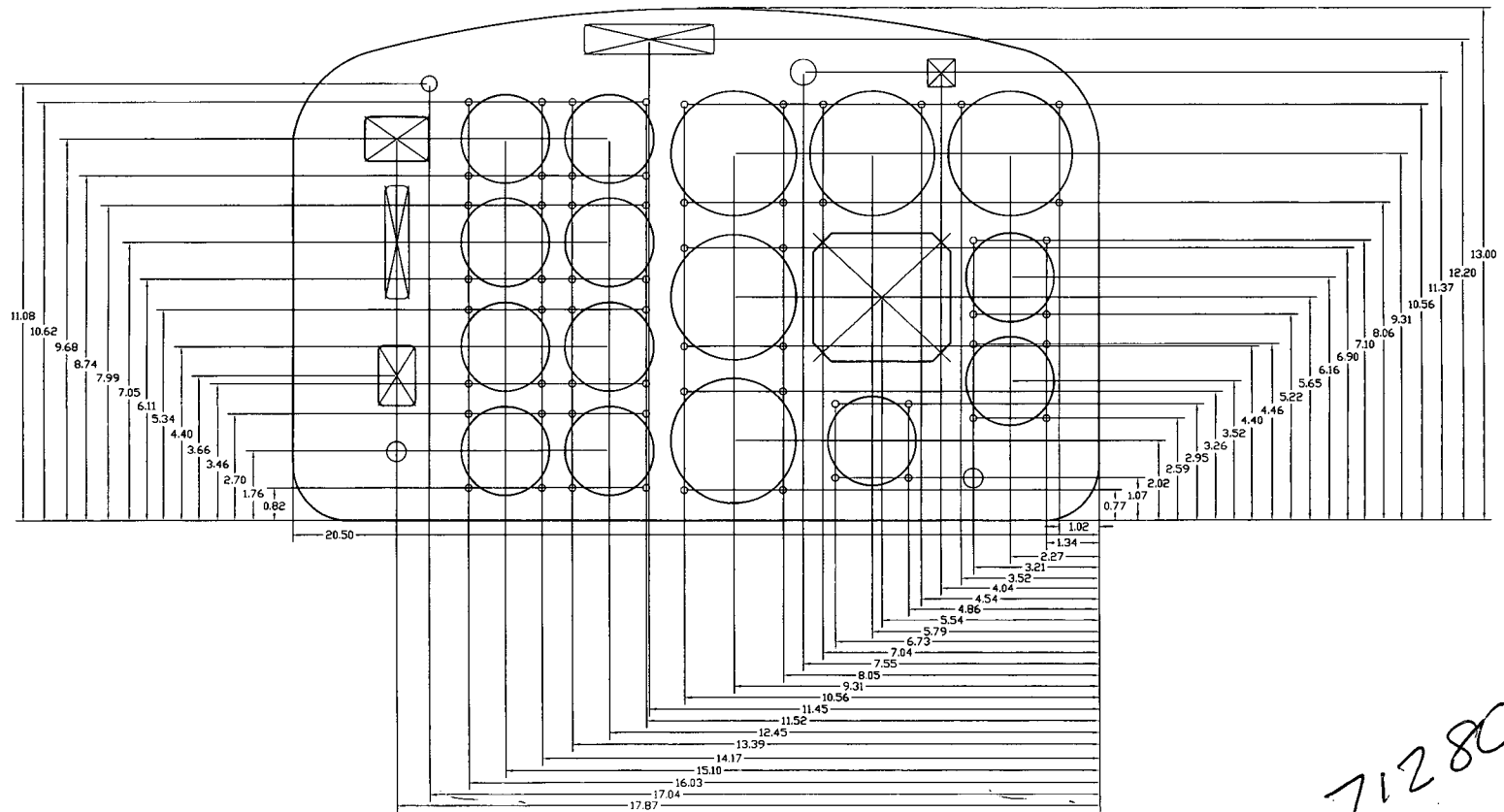
①

Technical drawing of a circular mechanical part, likely a base plate or cover, showing a 4x5 grid of circular holes. The drawing includes various dimensions and features:

- Overall Dimensions:** The part has a circular outer profile with a radius of $R2.66$ at the top and bottom edges.
- Grid of Holes:** The central feature is a 4x5 grid of circular holes. The holes in the first three columns have a diameter of $\phi 0.50$. The hole in the fourth column, second row from the top, has a diameter of $\phi 3.17$. The hole in the fourth column, fourth row from the top, has a diameter of $\phi 0.18$. The hole in the fifth column, fourth row from the top, has a diameter of $\phi 0.50$.
- Rectangular Features:**
 - A rectangular feature at the top left has a width of 1.62 and a height of 1.13 . It has a radius of $R0.13$ at the bottom left corner and a center mark.
 - A rectangular feature at the top center has a width of 3.28 and a height of 0.76 . It has a radius of $R0.10$ at the top right corner.
 - A rectangular feature at the top right has a width of 0.70 and a height of 0.70 . It has a center mark.
 - A rectangular feature on the left side has a height of 2.87 and a width of 0.60 . It has a radius of $R0.15$ at the top right corner and a center mark.
 - A rectangular feature at the bottom left has a width of 0.94 and a height of 1.51 . It has a radius of $R0.13$ at the bottom left corner and a center mark.
 - An octagonal feature on the right side has a width of 3.50 and a height of 3.25 . It has a chamfer of 0.66 on the top right corner.
- Other Dimensions and Features:**
 - A dimension of $R32.51$ is indicated at the top left corner.
 - A dimension of $\phi 0.40$ is indicated near the top left rectangular feature.
 - A dimension of $\phi 0.66$ is indicated near the top right rectangular feature.
 - A dimension of $\phi 0.50$ is indicated near the bottom left corner.
 - A dimension of $\phi 0.50$ is indicated near the bottom right corner.
 - A dimension of $R1.41$ is indicated at the bottom left corner.
 - A dimension of $\phi 2.25$ is indicated near the bottom left corner.
 - A dimension of $\phi 0.18$ is indicated near the bottom center corner.

71280

INSTRUMENT PANEL LAYOUT - N21166



Linda Lacelle

From: Craig Swayne <cswayne@eaglecopters.com>
Sent: June 24, 2011 11:15 AM
To: L Lacelle
Subject: FW: Message from "RNP0026731CB23E"
Attachments: 20110624090630165.pdf; Inst_Panel_N206SX_2.dxf; Inst_Panel_N206SX_Dim1.pdf;
Inst_Panel_N206SX_Dim2.pdf; Inst_Panel_N21166_2.dxf; Inst_Panel_N21166_Dim1.pdf;
Inst_Panel_N21166_Dim2.pdf; Inst_Panel_N57499_2.dxf; Inst_Panel_N57499_Dim1.pdf;
Inst_Panel_N57499_Dim2.pdf

Good Morning Linda

I haven't asked for a favour this week so here it is.....PLEASE Can you buck out three instrument panels for me here is the PO and the three drawings.

Could you please buck out of the standard 6061 T6 1/8"

I would appreciate it if you could drop ship them to the below address and contact on Eagle's Fedex account #
109223425 Kerry Henderson Bristow Academy
365 Golden Knights Blvd.
Titusville, Florida 32780
321-626.7312 - Cell
321-267-1061 - Fax

Craig Swayne
Planning Manager
Eagle Copters
Calgary, Canada
(403) 250-7370
www.eaglecopters.com

-----Original Message-----

From: ricoh@eaglecopters.com [mailto:ricoh@eaglecopters.com]
Sent: Friday, June 24, 2011 7:07 AM
To: Craig Swayne
Subject: Message from "RNP0026731CB23E"

This E-mail was sent from "RNP0026731CB23E" (Aficio MP C4501).

Scan Date: 06.24.2011 09:06:30 (-0400)
Queries to: ricoh@eaglecopters.com

Linda Lacelle

From: Craig Swayne <cswayne@eaglecopters.com>
Sent: June 27, 2011 8:30 AM
To: Linda Lacelle
Subject: Re: Message from "RNP0026731CB23E"

No not required thanks
Craig

Sent from my iPhone

On 2011-06-27, at 6:15 AM, "Linda Lacelle" <llacelle@dartaero.com> wrote:

> Hi Craig,
> Forgot to ask you... do you require a C & C or not?
>
> Thx
> Linda
>
> -----Original Message-----
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